



**Job Title:** SM Fabricator 2  
**Reports To:** Department Supervisor  
**Supervision level:** Medium  
**FLSA Status:** Non-exempt

### **SUMMARY**

The SM Fabricator cut, bend and deburr parts to be ready for our assembly line.

### **ESSENTIAL DUTIES & RESPONSIBILITIES** *(may be responsible for additional duties not listed):*

- Install punches and dies in either a brake press or a punch press according to blueprint and routing paperwork issued with the desired job
- Cut, deburr, or form sheet metal according to blueprint(s) issued.
- When cutting or forming, inspect job(s) according to blueprints. All operators must sign off their 1<sup>st</sup> and last piece on the quality sheets.
- Operators are also required to inspect every subsequent 25 pieces thereafter on large runs.
- Produce a quality product regardless of the operation being performed.
- Must possess the ability to use measuring devices of various types, i.e.: Dial callipers (vernier callipers), a protractor, and combination squares of various lengths.
- Ability to count and verify part numbers on the work order versus the attached print(s).
- Be able to stand in one position and move the upper body i.e.: twisting and/or turning of the waist of upwards of an hour at a time. (Braking)
- Good attendance record
- Can perform daily PM
- Can operate the forklift
- Operators are able to recognize the thickness and the kind of material they are working with

### **SAFETY RESPONSIBILITIES:**

- Follow all safety policies.
- Commitment to maintenance of a clean organized and safe work environment, including aisles, tooling and machines.
- Observe proper handling/lifting practices.

### **QUALIFICATIONS:**

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required.

- Able to lift up to 50 lbs., bend, sit, squat and stand repeatedly.
- Able to stand on feet for 8+ hours
- Must have ability to use hand tools and powered hand tools and comprehend written instructions.
- Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions

### **EDUCATION and/or EXPERIENCE:**

High school diploma or general education degree (GED) required.